

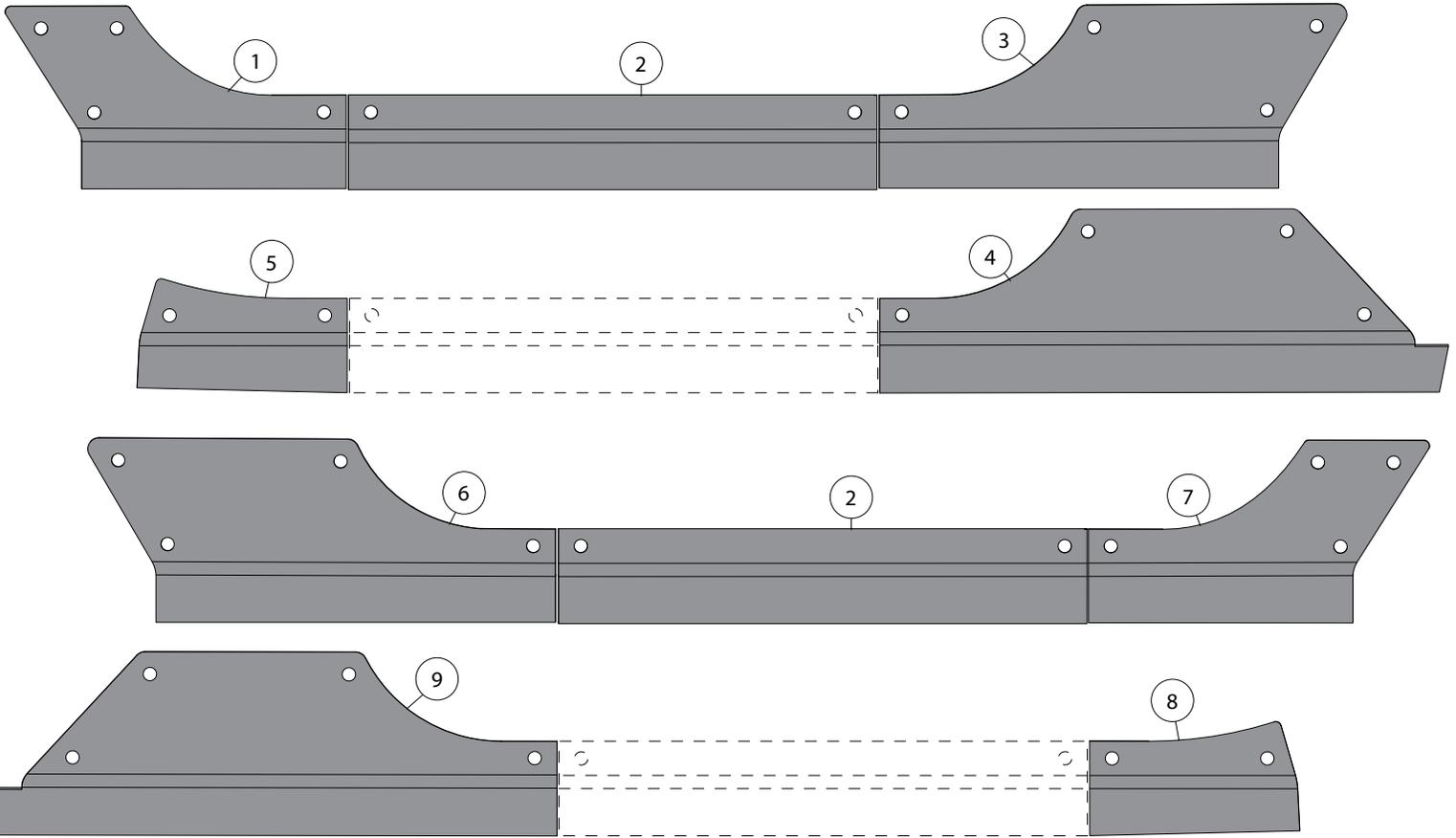


OMIX-ADA, Inc.

460 HORIZON DR. SUITE 100 | SUWANEE, GA 30024 | PHONE: 770-614-6101 | FAX: 770-614-6069 | info@omix-ada.com

Part #11615.11

XHD Armor Cladding 2 Door, Jeep Wrangler 07-17



Components

- | | | | |
|--------------------------------------|-----|-------------------------------------|-----|
| 1. Rear Right OE Cladding | (1) | 6. Front Left OE Cladding | (1) |
| 2. Front Door Cladding | (2) | 7. Rear Left OE Cladding | (1) |
| 3. Front Right OE Cladding | (1) | 8. Rear Left Armor Fender Cladding | (1) |
| 4. Front Right Armor Fender Cladding | (1) | 9. Front Left Armor Fender Cladding | (1) |
| 5. Rear Right Armor Fender Cladding | (1) | | |

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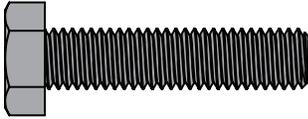


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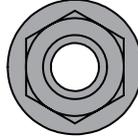
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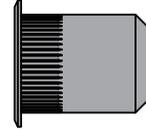
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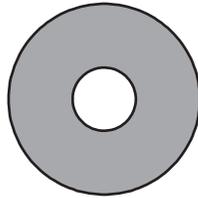
M10 Hex Bolt (1)



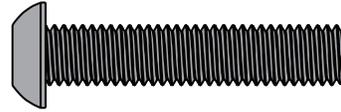
Rivet Nut Tool (1)



Rivet Nut (32)



M10 Washer (32)



M10 Button Head Bolt (32)

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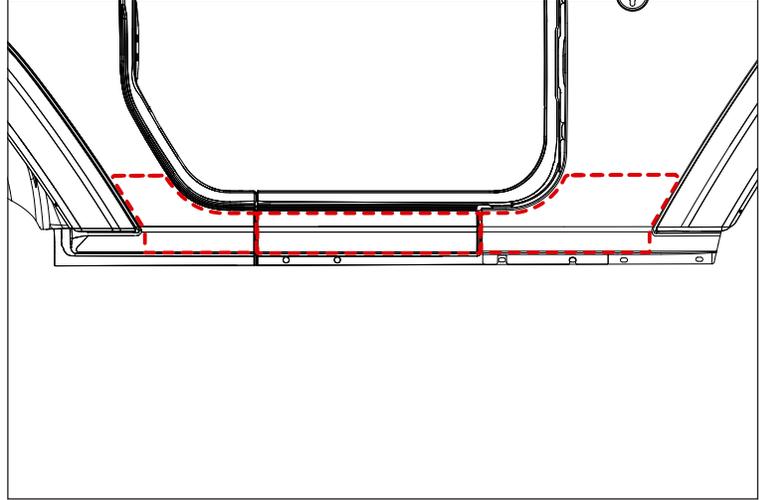
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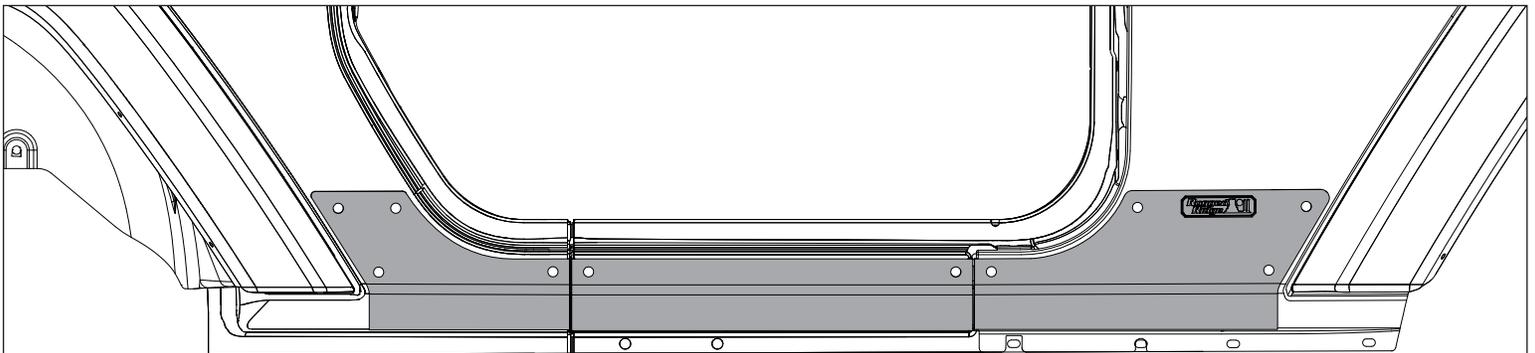
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1. Remove any side steps. Clean around mounting area of XHD Armor Cladding.

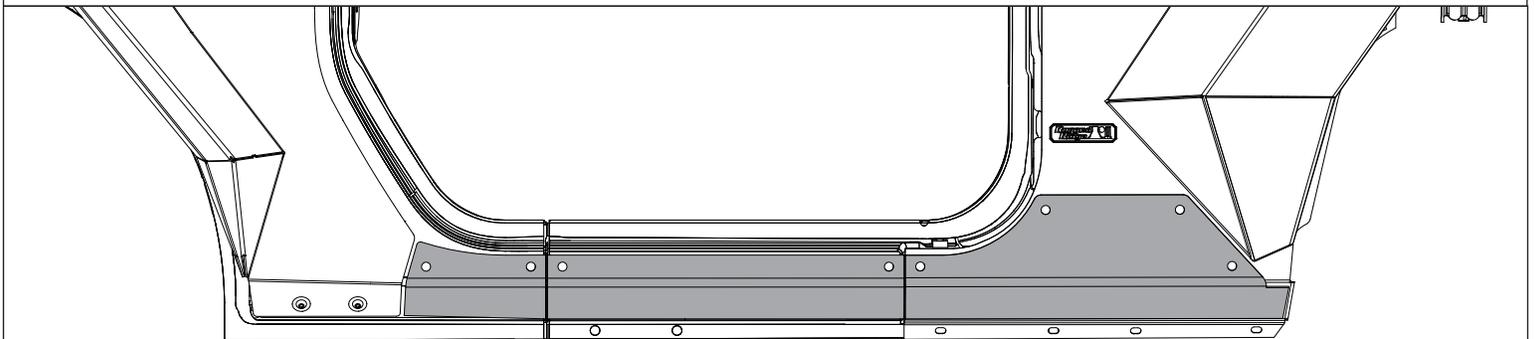
NOTICE Painter's tape can be used to protect vehicle paint from scratches during installation.



2. Using painter's tape, place driver side cladding pieces on vehicle. Align with vehicle door opening and fenders.



XHD Armor Cladding with OE Fenders



XHD Armor Cladding with XHD Armor Fender (11615.01 & 11615.03)

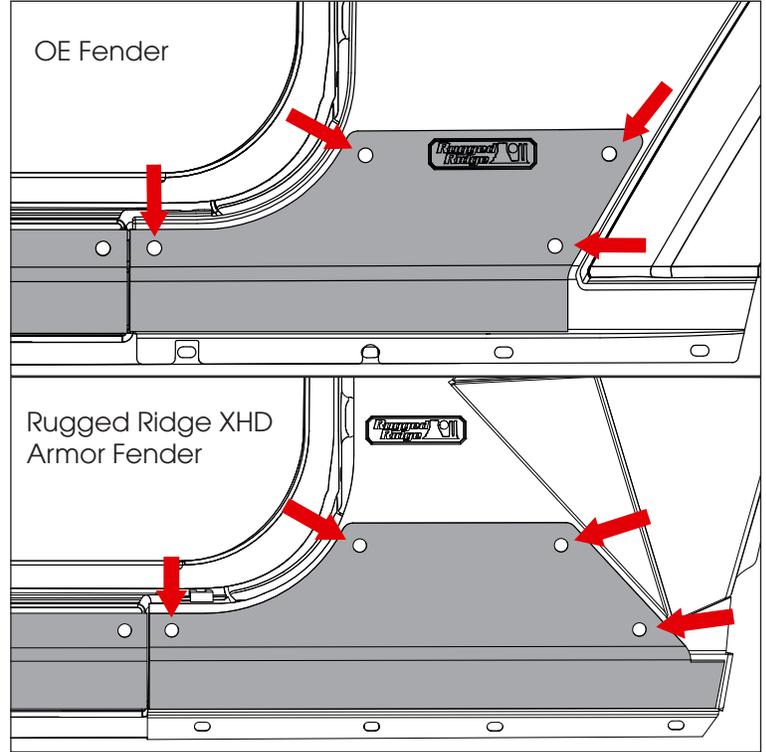


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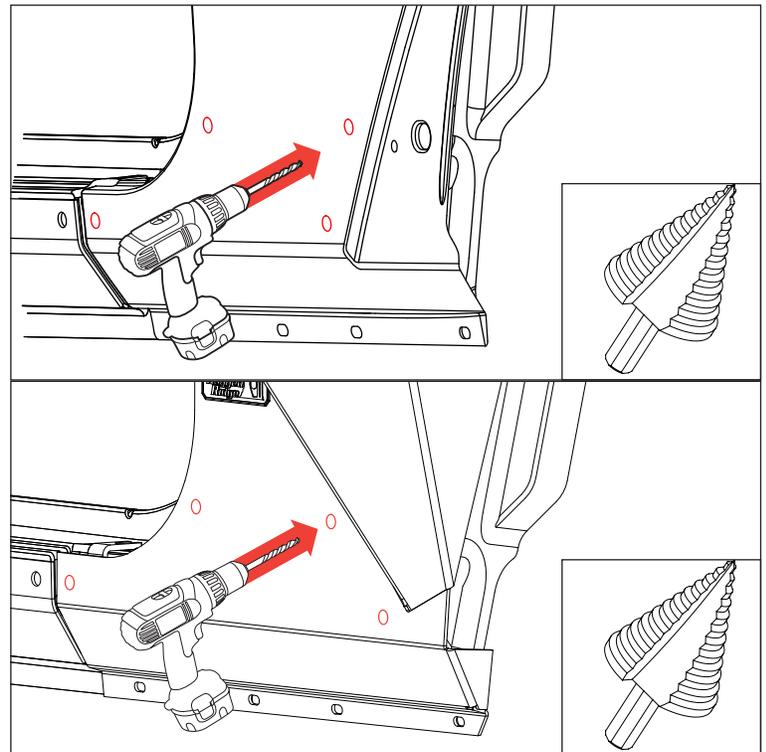
3. Mark mounting holes on Front Cladding. Remove Front Cladding.



4. Using 1/8" drill, make a pilot hole at four marked locations. Using a step bit, open hole to 13.5mm. For some locations the Cowl Side Panel behind the fender will also need to be drilled out too allow fitment of Rivet Nut.

WARNING

Thin sheet metal can cause standard drill bits to grab. This could cause injury.





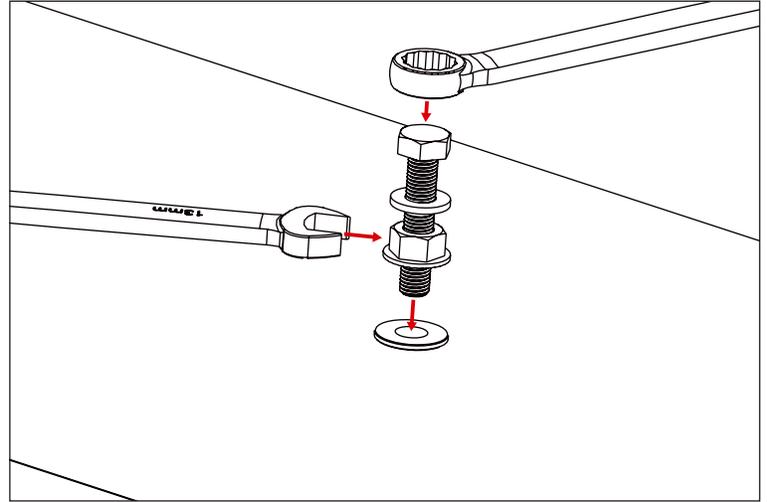
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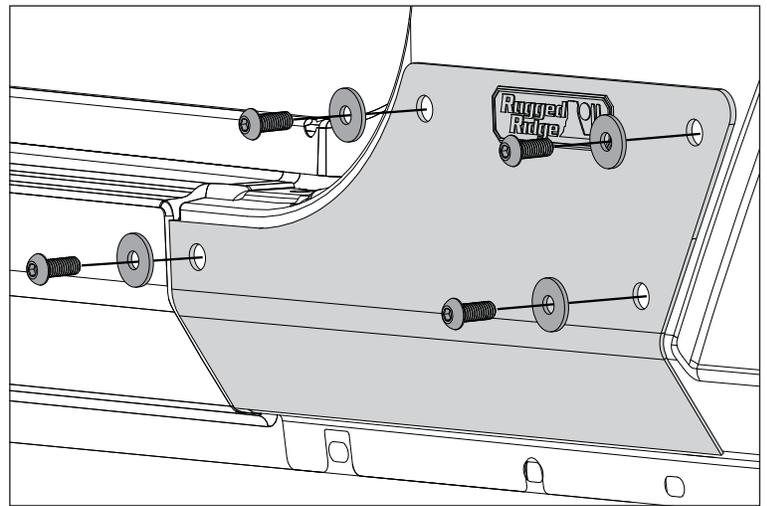
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5. Insert Rivet Nut into newly drilled holes. Using Rivet Nut Tool and M10 Hex Head Bolt, collapse Rivet Nuts into vehicle panel. Use a wrench to prevent Rivet Nut Tool from spinning while turning M8 Hex Head Bolt. There will be slight resistance until Rivet Nut is fully collapsed. Rivet Nut can be damaged if over tightened.

NOTICE If the Rivet Nut is spinning, apply more force to Rivet Nut Tool.



6. Mount Front Cladding using collapsed Rivet Nut and supplied M8 hardware.



7. Repeat steps 3-6 for remaining cladding pieces on driver side while working from front to back of vehicle.

